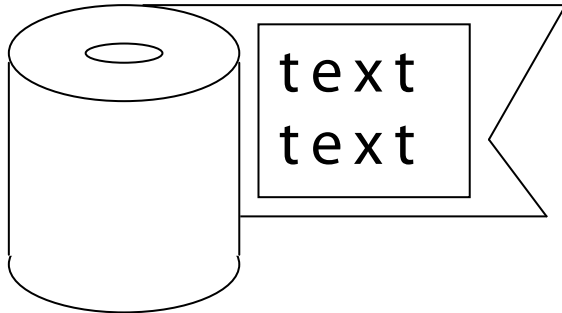


## label coil winding advice

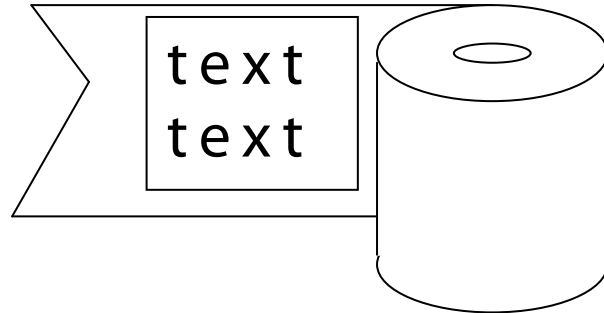
A)



winding inwards  
**word end** ahead

side **with** batch-coding:  
side **without** batch-coding:

B)



winding inwards  
**word opening** ahead

B (usually BACK-LABEL)  
A (usually FRONT-LABEL)

core diameter 76 or 100 mm  
coil diameter max. 300 mm  
label pitch 3 mm

Valid for bottle-labels.

For wrap-around, top-, bottom- or tottle-labels as well as for special applications, different requirements might apply. Please communicate with us.